



### Where there is a need, Dana finds a better way.

#### A new era of mobility is upon us.

Emissions regulations and government policies are manifesting at an ever-increasing pace, and visions of vehicles that reduce operating costs while enhancing productivity and safety are accelerating the need for alternative propulsion solutions.

For over 20 years, our group of highly focused engineers has been dedicated to the research and development of new technology solutions aimed at electrification. We have built a broad portfolio of award-winning, patented technologies, making us a leader in electrification.

### Why should you rely on Dana? Solutions designed, engineered, and manufactured for maximum efficiency.

We approach electrification with a trained eye and an insightful, innovative perspective, utilizing market synergies to provide an advantage in electrifying offerings across multiple applications.

A component is only as good as the system in which it operates. That's why we take a systems-focused approach, seamlessly integrating our components into complete electrified systems.

We have an in-house, multi-disciplinary team of system solutions engineers who provide turnkey software and controls for our entire portfolio of technologies. This in-house knowledge and integration produces solutions that provide enhanced performance, packaging optimization, and reduced system weight. All of which results in savings to your bottom line.







**OFF-HIGHWAY VEHICLES** 



LIGHT VEHICLE



Improved vehicle integration for optimized packaging space



**COOLING SOLUTIONS** 

Capability to integrate



for sealing and thermal management technologies





**Commercial Vehicle Drive and Motion Systems** 

> For additional payload or battery capacity

Reduced energy consumption means increased range and cost savings

# Off-Highway Segments Mobile

Dana leverages our global expertise to engineer the most advanced, customized product solutions for developed and emerging markets. Our drive and motion products serve a wide range of demanding industries, including applications for equipment with wheel and track drives as well as stationary machines.





#### **Agriculture**

Our products are engineered to support increased crop yields, optimized harvesting operations, lower emissions, improved operator safety and comfort, and reduced total cost of ownership while complying with evolving emissions standards.





#### **Construction and Forestry**

Integrated drive and motion systems from Dana enhance construction and forestry equipment performance, efficiency, and productivity with a range of solutions for vehicles ranging from 3 to 50 tonnes (4 to 55 tons). Spicer® axles, wheel drives, transmissions, driveshafts, and Brevini™ motion products are integrated with the most advanced technologies for improved machine operation on any job site, in any condition.





#### **Material Handling**

Our customized drive and motion systems enhance material-handling vehicle performance, productivity, and power. Spicer® transmissions, axles, and driveshafts are designed to work seamlessly in any vehicle to allow operators to engage, lift, and transport heavy loads with more precision.





#### Mining

Dana designs complete drive and motion systems to meet increasing industry demands for automation and productivity, coupled with high safety standards. Our solutions are specially engineered to maximize vehicle performance in extremely harsh environments.



# Leading the Charge in Vehicle Electrification

Dana is a leading drivetrain and motion systems provider for electrified off-highway applications.

Supported by a legacy of innovation in conventional drivetrains, Dana is at the forefront of integrating mechanical and electrical components for alternative propulsion applications. We embrace evolution to be a step ahead in supporting new applications as they emerge and collaborating with customers as they develop tomorrow's vehicles.



Fully integrated e-Drive and e-Motion systems

e-Drive Systems





e-Motion Systems





Electric and Hybrid e-Drive Systems







### Fully Integrated e-Drive and e-Motion Systems for your **Agriculture vehicles**

The agriculture industry is facing unprecedented change from rising global demand, market diversification, and the drive toward more environmentally responsible farming.

Dana is strategically positioned to help OEMs navigate the changes in the agriculture sector through a global footprint, decades of vehicle engineering expertise, and a diverse and growing portfolio of innovations that include next-generation clean-energy technologies.

























### **Tractors**

Tractors are growing in size to improve yield, with increased specialization across geographies and crop requirements. Dana offers Spicer® modular axles, suspended axles, and independent suspension axles that deliver improved speed and operator comfort, as well as highly engineered Graziano™ shifting solutions for enhanced performance and efficiency.



### Spicer® Independent **Suspension Axle**

- Improved traction and increased speed
- Decreased body vibration and enhanced maneuverability
- Transit speed up to 60 Km/h



#### Spicer® Modular Axle

- Flexible platform assembled from three interchangeable modules
- Cost-effective technology reduces product development lead times
- Available with suspension connection



### **Spicer® Mono-Suspension Axle**

- Active suspension system enhances driving quality and comfort
- Improved maneuverability and traction
- Easy of assembly
- Improved controllability in transit



#### Spicer® Portal Axle

- Designed for compact utility tractors
- Increased ground clearance, enhanced traction and performan
- Smooth turning capability
- Suitable for all terrain application



#### Spicer® Driveshaft

- Multiple driveshaft and end-fitting combinations
- Designed for minimal maintenance, longer life and reduced operating cost



### Graziano™ Bevel gear sets

- State-of-the art gear technologies Gleason and Klingelnberg
- Fine-tuned micro-geometry to minimize noise and optimize durability



### Graziano<sup>™</sup> Synchronizer DC 95/100

- Double cone solution for faster synchronization time
- Higher engagement torque in the same size
- Reduced axial package with overall transmission weight saving



### **SC 184**

- Three sizes with single or double cone modular design
- Reduced axial package with overall transmission weight saving
- High torque capacity up to 27,000 Nm



### Graziano™ Synchronizer Graziano™ Synchronizer TC 102/110/118

- First triple cone design for agricultural market
- High power density in compact radial package
- Integrated activation system for long life
- Special friction material developed for high stress capacity



### Graziano™ Synchronizer CSS

- Roller working ramp obtained on the
- Simpler and stronger hub geometry minimizes heat treatment deformations
- Optimized synchro ring geometry reduces stress and knocking effect



#### Graziano™ Powerhift units

- Designed for high efficiency enhanced shifting performance, and driver comfort
- Electron Beam Welding Technology



### Virtual Design Technology

### Comprehensive design methodology for integrated suspension solutions

As the market expands for high-performance, feature-rich tractors, Dana supports OEMs by reducing the development time of complete suspension solutions.

Our engineers use an advanced multiphysics approach to produce virtual prototypes and conduct real-time simulations that help reduce development time and accelerate the introduction of new vehicles to market.

Dana's engineering capabilities are especially valuable for OEMs with limited in-house resources.



#### **Characterization of Vehicle Performance**

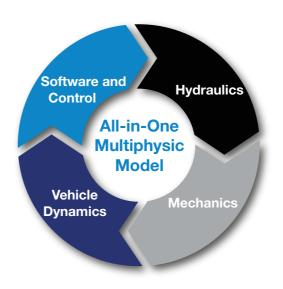
Define Comfort and Handling KPIs







### Multiphysics Approach Produces All-in-One Model



### Proven Process for Complete Suspension Solutions

We have leveraged our decades of expertise in agriculture equipment to cultivate a sophisticated, all-encompassing development methodology that optimizes the performance of suspension solutions.

- Improved vehicle traction
- Better handling
- Greater operator comfort

Our engineers use a powerful software and simulation toolbox to model the complexity of advanced suspension systems across multiple dimensions, including vehicle dynamics, mechanics, hydraulics, and software and controls.

**Reduced design time** 

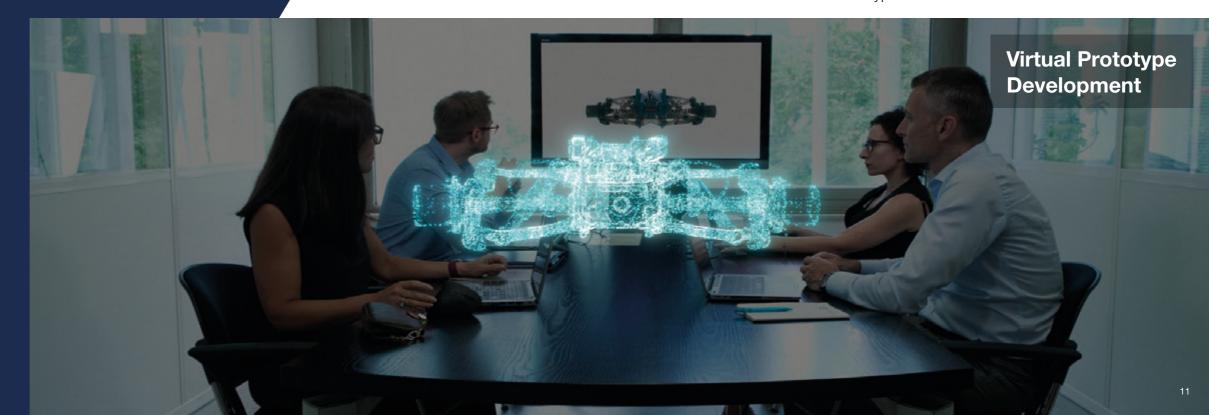
**Identification of the optimized solution** 

**Risk of experimental iterations reduced** 

### **Enhanced Suspension System** Performance

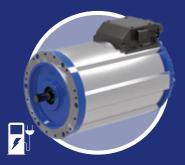
Our comprehensive approach produces fully integrated suspension systems that excel across every aspect of performance and deliver unmatched long-term value.

- Vehicle performance definition
- Comprehensive data acquisition
- Virtual prototype development
- Real-time simulation
- Prototype test track validation



### **Compact Electric Tractors**

Ideal for small farms, livestock operations, and equestrian centers, compact electric tractors offer a compelling combination of torque, power density and emissions-free operation. Dana supplies e-Propulsion drive solutions and vehicle integration expertise to meet the performance expectations of this fast-growing segment of the market.



### TM4 Electrodynamics<sup>™</sup> **SRIPM eMobility motor**

- Premium motor technology
- Multiple solution including IPM and SR and SRIPM
- Superior Efficiency level





### TM4 Electrodynamics<sup>™</sup> **Next Gen - Series LVI400 Low Voltage Inverter**

- Most power-dense inverter with patented in-house MOSFET multilayer power modules
- Open and fully flexible application software configuration



### **Sprayers**

Precision farming, increasing sizes of farms, and sustainable agriculture practices are driving the demand for improved sprayer performance. Spicer Torque-Hub™ wheel drives are specifically designed to improve speed, maneuverability, efficiency, and safety.



### Spicer Torque-Hub™ **C0 Series**

- Patented service brake to meet on-road stopping requirements
- Heavy duty main bearings and retention for high wheel offsets and
- High speed thermal stability for fast operating machines
- Low maintenance requirements and easy to service



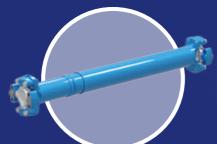
### **Telehandlers**

Offering a rare combination of efficiency, versatility, sustainability, and power, telehandlers have become the workhorses for a wide variety of tasks on the farm. Spicer® drivetrain systems and Brevini™ motion systems support powerful, efficient, and safe performance on the worksite while maximizing speed and fuel economy on the road between tasks.



### Spicer® Planetary **Steering Axles**

- High driveline efficiency
- Reduce heat generation and minimize power loss



### Spicer® **Driveshafts**

- Ideal for the rigorous demands of most mobile off-highway applications
- Designed for minimal maintenance, SYR and IPM technology longer life, and reduced operating costs



### TM4 Electrodynamics<sup>™</sup> e-Pump Motor

- Effective performance and operation with a compact design
- for high-efficiency
- Modular approach



### Spicer® Electronic **Controls**

- Enables communication between driveline components
- Support for OEM advances in digitalization and automation



TM4 Electrodynamics<sup>™</sup> Next Gen - Series LVI400 **Low Voltage Inverter** 

- Most power-dense inverter with patented in-house MOSFET multilayer power modules
- Open and fully flexible



### application software configuration



- **Graziano™ Shifting Solutions**
- High-efficiency powershifts
- Enhanced shifting performance and driver comfort



### Spicer Electrified™ **eSG001**

- High-efficiency single-speed
- Ideal for high-performance motors
- Compact and light



### Spicer Electrified™ **eSG101**

- High-efficiency single-speed
- Ideal for high-performance motors
- Enhances vehicle mobility



#### Spicer Electrified™ **eSG102**

- High-efficiency, two speed
- Ideal for high-performance motors
- Enhances vehicle mobility



- maneuvering contro

### **Transmissions**

- Allows forward, reverse, and braking with hydrostatic motor
- Delivers high torque at low speeds

### **Transmissions**

- Advanced electronic controls
- Highly-efficient

aluminum-cast converter

### **Combines Harvesters**

Combine harvesters are expected to maximize throughput regardless of the weather conditions. Our Spicer® drivetrain and Brevini™ motion solutions for combines and forage harvesters are engineered for superior performance, maneuverability, and durability in the field as well as optimal speed and fuel consumption on the road between crops.



### Spicer® Gear Box

- Modular concept, two or three speeds
- Shift on Fly, stand-still shifting option available
- Integrated Service and SAHR
- Wet Brake "self-adjust"



#### Spicer® Rear Adjustable Spicer® Rear Axle

- Ideal for application requiring different Active suspension system flange to flange
- Compact full retract dimension for shipping purpose
- Disconnect option improves traction Easy of assembly at low speed and maximize efficiency 

  Improved controllability in transit at high speed
- Optimize lubrication oil quantity, limited to center section and final hub



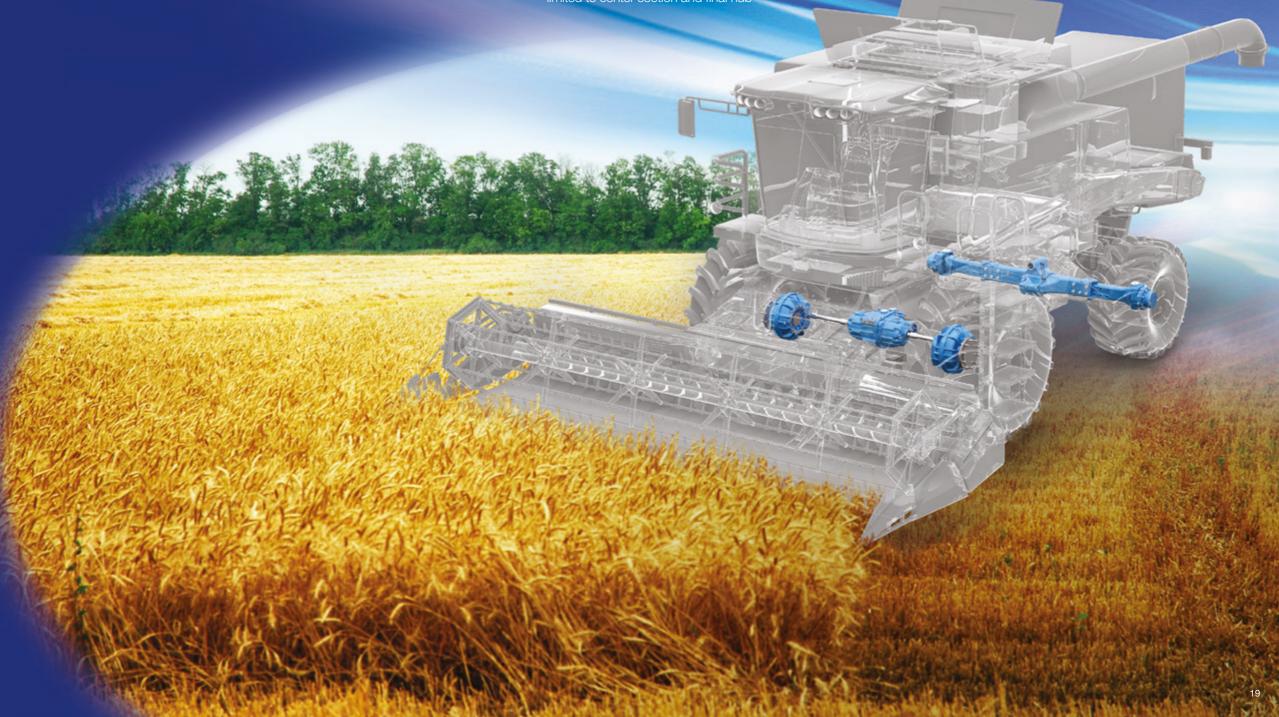
## **Mono-Suspension Axle**

- enhances driving quality and comfort
- Improved maneuverability and traction



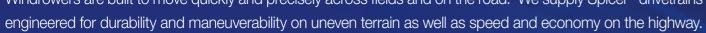
### Spicer® Rear Standard Axle

- Four-wheel drive configuration for more maneuverability and traction
- Improved controllability in transit



### **Windrowers**

Windrowers are built to move quickly and precisely across fields and on the road. We supply Spicer® drivetrains





### **Spicer Torque-Hub**<sup>™</sup> **C0 Series**

- Patented service brake to meet on-road stopping requirements
- Heavy duty main bearings and retention for high wheel offsets and side loads
- High speed thermal stability for fast operating machines
- Low maintenance requirements and easy to service



### **Self Propelled Cattle Feeder Mixers**

As a single-source supplier for self-propelled cattle feed mixers, we offer Spicer® drive and Brevini™ motion technologies that maximize performance through a potent combination of torque, maneuverability, efficiency, and throughput capacity.



### **Spicer Torque-Hub**<sup>™</sup> **CT Series Track Drive**

- Wheel drive equipped by hydraulic or electric motors
- Robustness, compactness and reliable solution to match the high performances required by agriculture machines
- Parking and dynamic braking system integrated
- Mechanical disconnect device for towing



### **Brevini™ Pump Drive**

- Input Power up to 480 kW
- Suitable for internal combustion engine or electric motor as input
- Output connection for 2, 3 or 4 hydraulic pumps
- Additional pump for lubrication or cooling system available on request.



#### Spicer® Axle

- reduction sizes produce different ratios
- Suitable for hydrostatic or hydrodynamic drivelines
- Different design implemented to fulfill



### **Brevini™ Slewing Drive**

- Robust output frame to sustain and drive the auger
- Maximum output torque up to 48 kNm
- Integer shaft flange frame mounted
- Strong construction and high bearings capacity layout



#### Spicer® Driveshaft

- Multiple driveshaft and end-fitting combinations
- Designed for minimal maintenance, longer life and reduced operating



### **Zero-Turn Mowers**

Our Spicer Torque-Hub™ electrified drives and TM4 Electrodynamics™ electric motor technologies for zero-turn mowers deliver maneuverability and speed in a compact solution that provides superior performance while minimizing emissions.



### **Spicer Torque-Hub**™ eS10S

- Engineered to fulfill industry targets for performance, serviceability and durability
- Internal electric parking brake design for maximum holding power
- Integrated Dana TM4<sup>™</sup> IPM advanced motor technologies for greater efficiency with compact size and weight
- Mechanical Disengage for ease of towing under no power condition
- IP67 motor protection from environmental hazards



#### **Spicer Torque-Hub**™ eS10H

- Dana TM4<sup>™</sup> IPM and ASY advanced motor technologies for greater efficiency with compact size and weight
- Compact three-stage planetary gear design provides superior gradeability
- Mechanical Disengage for ease of towing under no power condition
- IP67 motor protection from environmental hazards
- Integrated motor options for design flexibility



### Spicer Torque-Hub™ eSAW04

- Dana TM4<sup>™</sup> IPM and ASY advanced motor technologies for greater efficiency with compact size and weight
- Compact three-stage planetary gear design provides superior gradeability
- Integrated motor options for design flexibility









## eIPM120

- Effective performance and operation with a compact design
- IPM technology for high-efficiency
- Modular approach



### TM4 Electrodynamics<sup>™</sup> **Next Gen - Series LVI400 Low Voltage Inverter**

- Most power-dense inverter with patented in-house MOSFET multilayer power modules
- Open and fully flexible application software configuration



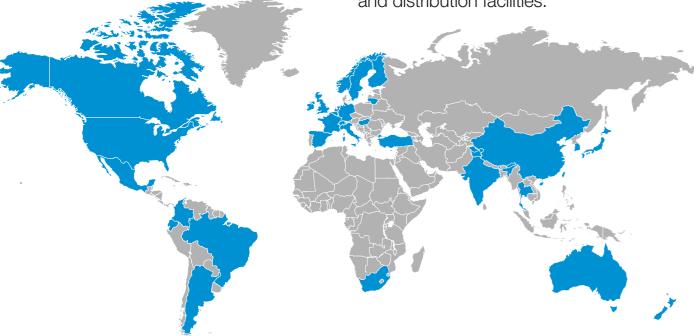
## **Global** Strength

One of the ways we create value is by **positioning** our technical and manufacturing resources where customers need us globally.

### Today, that's 31 countries on six continents.

To help customers achieve success, top-tier suppliers must have a global perspective that can be adapted to meet local requirements and end-user expectations.

Dana's worldwide leadership is the key to serving clients around the world. We bring our global expertise to the local level with technologies customized to individual requirements through a network of strategically placed technology centers, manufacturing locations, service and assembly centers, and distribution facilities.



Our global logistics network extends our strength across six continents

### **Aftermarket Services**

Our global expertise is delivered to customers at a local level through a constantly growing and improving aftermarket network.

Strategically placed service centers provide solutions tailored to individual specifications by an experienced on-the-ground support team. We meet customer needs in every region, on every platform.



### Genuine Parts

Dana service parts are manufactured by Dana to the same high standards as original equipment (OE), because they are OE genuine parts.

When a part is replaced, a complete interchangeability with existing parts provides total product compatibility, with no change in part numbers.

A non-original component can lead to significant vehicle costs down the road. We protect your vehicle's durability and performance.

### Dana Distribution Centers

Dana's global network of distribution centers located in Europe, the Americas, Asia, and Australia offer efficient service points supporting regional customer service, inventory, logistics, and packaging operations.

### Danaaftermarket.com

#### **E-Commerce Platform**

Our technology-enabled e-commerce platform brings Dana's global off-highway network of distribution centers, products, services and premium brands to your device 24/7

to make better decisions, speed up your operations, and make it easier to do business with Dana

Using Danaaftermarket.com, you can quickly:

- Search for part level detail
- View global availability in real time
- Place orders from your phone, desktop or tablet
- Access educational brochures, videos and training
- Order management documentation communicated in real-time
- API developer portal enables cross-platform integration and real time data exchange

#### Spicer® drivetrain catalog

The new online Spicer® product Catalog features our extensive off-highway axles and driveshaft portfolio.

Quickly and conveniently locate products by model type or part number through the search functionality, and access usage descriptions and technical details to select optimal products for every aftermarket need. The product database is always updated as new technologies become available.

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### Market-Driven Innovation

# Off-Highway Performance Expectations

Safety

**Productivity** 

Maneuverability

Durability

Serviceability

**Total Cost of Ownership** 

#### **About Dana Incorporated**

Dana is a leader in the design and manufacture of highly efficient propulsion and energy-management solutions for all mobility markets across the globe.

The company's conventional and clean-energy solutions support nearly every vehicle manufacturer with drive and motion systems, electrodynamic technologies, thermal, sealing, and digital solutions.

#### About Dana Off-Highway Drive and Motion Systems

Dana delivers fully optimized solutions to customers in the construction, agriculture, material handling, mining, forestry, and industrial markets.



#### Dana.com/oh

#### Application Policy

Capacity ratings, features, and specifications vary depending upon the model and type of service. Application approvals must be obtained from Dana; contact your representative for application approval. We reserve the right to change or modify our product specifications, configurations, or dimensions at any time without notice.

